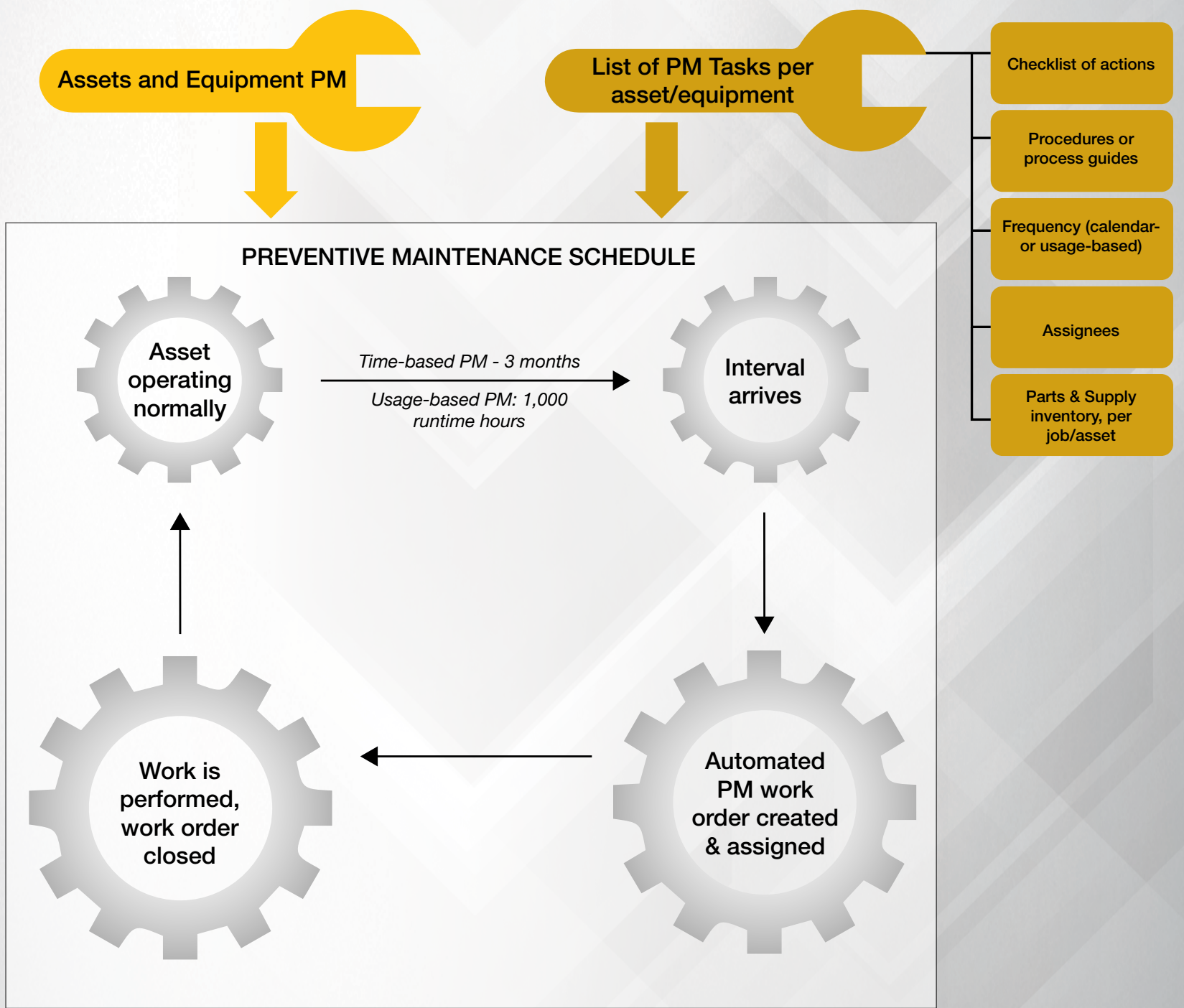


Benefits of Preventive Maintenance



Planning Preventive Maintenance (PM)



REACTIVE MAINTENANCE

- ✓ Downtime has already occurred.
- ✓ Less planning, less manpower; more resources, more downtime.
- ✓ Not for production-critical assets/equipment.
- ✓ High impact of downtime on profit margin.
- ✓ Less safe for workers.

PREVENTIVE MAINTENANCE

- ✓ Before equipment failure has occurred.
- ✓ Planning works best combined with a CMMS solution.
- ✓ Elongate asset lifespan.
- ✓ Increased productivity, production, & profits.
- ✓ Much safer for workers.

PREDICTIVE MAINTENANCE

- ✓ Maintenance performed at the right time, not before/after.
- ✓ Fewer spare parts used, as they're only replaced when needed.
- ✓ Doesn't tie maintenance to calendar or usage, but wear and tear.
- ✓ Prepares maintenance for IIoT / Industry 4.0 technology.
- ✓ Turns maintenance into a business value driver.